

CLAIMS

1. A wet clutch friction plate comprising a core plate (20) and a friction material (21) bonded to a side face of the core plate (20), a plurality of oil channels (22) being formed in the friction material (21) so as to provide communication between inner and outer peripheral edges of the friction material (21), characterized in that

5 a plurality of oil channels (22) having a discharge angle (β) that discharge oil from an inner peripheral side to an outer peripheral side of the friction plate (15) when the friction plate (15) rotates and a plurality of oil channels (22) having an inflow angle (α) that draw oil in from the outer peripheral side to the inner peripheral side of the friction plate (15) are mixed at substantially equal intervals.

10 2. The wet clutch friction plate according to Claim 1, wherein

15 the friction plate (15) is divided into a plurality of regions (A) arranged in the peripheral direction, a plurality of oil channels (22) parallel to each other are formed in the friction material (21) of each region (A), and one oil channel (22) and another oil channel (22) that are positioned at opposite end parts in the peripheral direction of each region (A) are given the discharge angle (β) and the inflow angle (α) respectively.